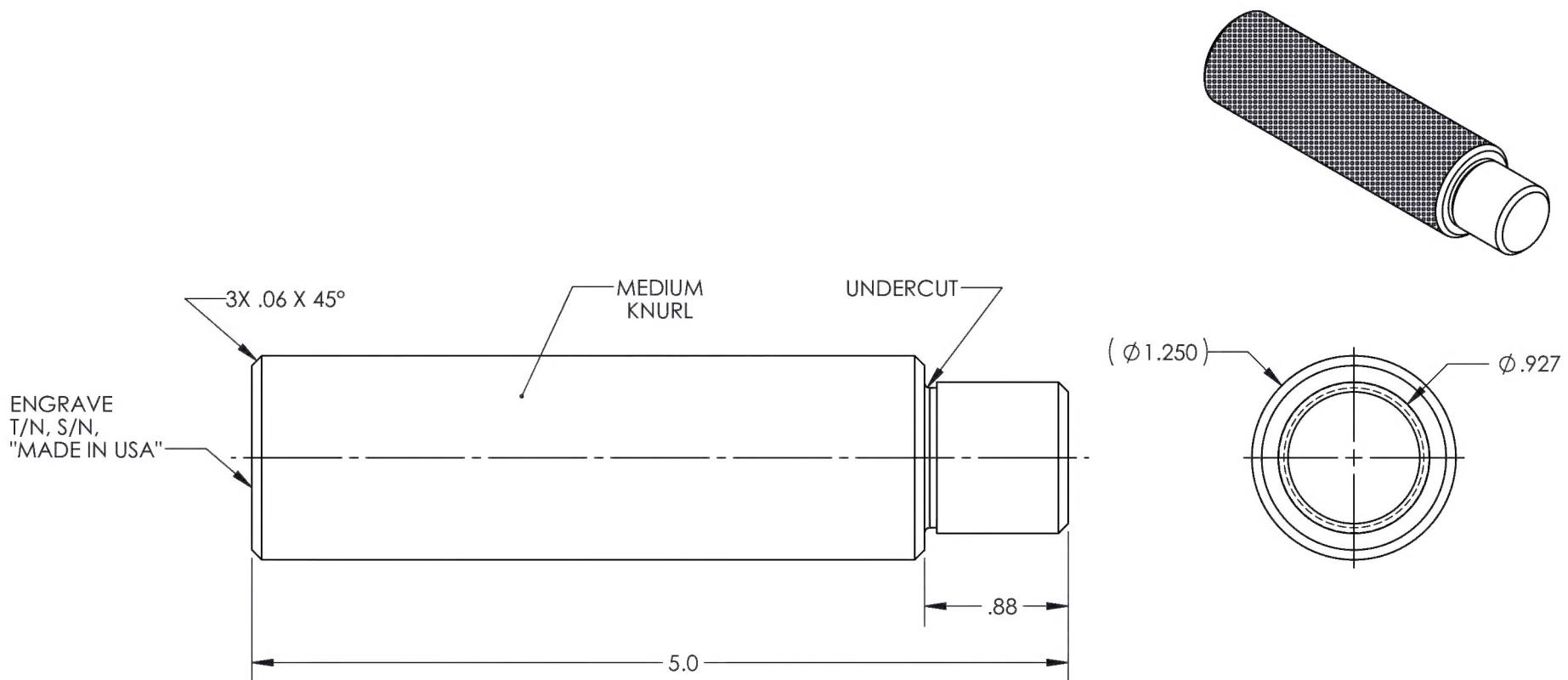


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:
REF. PRATT & WHITNEY T/N: PWC64360. TOOL ALSO
MARKED WITH 4502172280, STI-O1.

DART AEROSPACE	
TITLE	
DWG NO.	DRIFT
MAT'L	4140 Q&T
DRAWN BY:	CLOUGH
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	BLACK OXIDE
SPEC	
USED ON MODEL	
SCALE	1:1
DATE	5/21/2014
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	DRIFT	4140 Q&T	Ø1-1/4 X 5-1/8		